

Service Letter Number: SL-003

Subject: Vacuum Pump TBO New Manufactured Pumps

Applicability: Aero Accessories, Inc. air pumps installed in single-engine and multi-engine aircraft.

The following are recommended TBO (Time-Between-Overhaul) or replacement times for air pumps manufactured by Aero Accessories, Inc. These pumps are, or have been, marketed under the trade names; Tempest, Champion, Stratus, Aero Accessories.

MODEL

REPLACEMENT TIME

AA3215CC AA3215CC-9 AA3216CW AA215CC AA216CW	To be determined by the Wear Indicator Port*
AA211CC / AA212CW (Without the WIP)	800 Hours of operation
AA241CC / AA242CW Series (With the WIP)	To Be determined by the Wear Indicator Port*
AA241CC / AA242CW Series (Without the WIP)	800 Hours of operation when used as vacuum pump 600 Hours of operaton when used as pressure pump
AA441CC / AA442CW Series (With the WIP)	To be determined by the Wear Indicator Port*
AA441CC / AA442CW Series (Without the WIP)	600 Hours of operation

NOTE: A faulty pneumatic system may drastically affect the service life of an air pump. Aircraft pneumatic system test kits are available from Aero Accessories, Inc.

WARNING:

Failure of an air pump may result in the loss of the pneumatically powered gyro flight instruments, autopilot, and deicing systems. IMC equipped aircraft should have a pneumatic backup provide pneumatic power in the event the aircraft's primary pump fails.

* - To be determined by Wear Indicator Port references conducting the Vane Wear Observations at recommended intervals per instructions in service letters listed below:

Service Letter SL-004 for New 3200 Series Pumps with Rear WIPs.

Service Letter SL-004-1 for 200 Series Overhauled Pumps with Rear WIPs.

Service Letter SL-005 for New & Overhauled 240 & 400 Series Pumps equipped with Side WIPs.

ISSUED			REVISED)		PAGE No.	REVISION
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